



## Air-to-Water Heat Pumps with Integrated Hydronic Module

PRO-DIALOG™  
TWS

### AQUASNAP



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Quality Management System Approval



### 30RH 040-240 "B"

**Nominal cooling capacity 38-210 kW**  
**Nominal heating capacity 38-229 kW**

The 30RH Aquasnap heat pumps feature the latest technological innovations: ozone-friendly refrigerant HFC-407C, scroll compressors, low-noise fans made of a composite material and microprocessor control. The refrigerant circuit with its patented receiver/heat exchanger, and the auto-adaptive Pro-Dialog control system guarantee reliable and economical operation in all climates from -10°C to 45°C. Aquasnap includes a complete hydronic module as standard, simplifying the installation to straightforward operations like connection of the power supply and the water supply and return piping.

#### Features

- Integrated hydronic module for fast installation, incorporating all hydronic components: removable screen filter, water pump with high available pressure, expansion tank, water flow switch, safety valve, pressure gauges, and purge valve. A throttle valve allows adjustment of the water flow in accordance with the characteristics of the installation. All components are protected against frost down to -20°C.
- Low-volume water loop: the auto-adaptive algorithm controls the water temperature and eliminates any risk of excessive compressor cycling. In the majority of comfort air conditioning applications a buffer tank is unnecessary. The low water volume reduces the energy consumption during changeover from heating to cooling during in-between seasons.

- Ecological refrigerant HFC-407C: no effect on the ozone layer, replaces R-22 in air conditioning applications with small and medium capacities. Extensively tested by Carrier for several years, it offers the same performance and reliability guarantees as R-22.
- The receiver/heat exchanger (Carrier patent) enhances reliability and performance of the 30RH heat pump. In the heating mode the refrigerant is condensed in the receiver at the plate heat exchanger outlet. This device compensates for large differences in volume between the coil and the water heat exchanger (plate heat exchanger). It ensures an ideal refrigerant charge in heating and cooling mode and perfect control of subcooling or superheating. Compressor life is increased (no risk of refrigerant migration into the compressor), and the use of the heat exchangers is maximised.
- The revolutionary, low-noise, two-speed Flying Bird II fan is made of composite recyclable material and employs a multi-blade design and a rotating shroud, as used in the aeronautical industry. It is exceptionally quiet, and does not generate the low-frequency noise, irritating to the human ear. At part load or low outdoor temperatures the fan automatically switches to the low speed. To reduce the operating noise even further, the fan is not fixed to the top unit panel, but supported by an extremely rigid tower chassis.

- Defrost is optimised by the auto-adaptive algorithm. This and the new coil design reduce the defrost cycle duration by an average of 50%. For increased safety an electric heater prevents accumulation of ice on the air heat exchanger base.
- Quiet, vibration-free scroll compressors, durable and maintenance-free. The use of several compressors per circuit (from size 30RH 050) reduces the start-up current and the power consumption at part load.
- The refrigerant circuit is completely leak-proof for life. All pipes and refrigeration components are welded. Pressure sensors, mounted directly on the pipes, take the place of the pressure switches and their capillary tubes, a source of leaks in the past.
- From size 30RH 090 upwards, two independent refrigerant circuits ensure partial cooling/heating capacity in all circumstances.
- Electrical connections are simplified, and the standard Aquasnap equipment includes a main disconnect switch, and a single entry point of the three-phase without neutral power supply to the whole unit.
- Large removable panels and the hinged door of the control box ensure perfect accessibility and permit easy access to all components. Furthermore an opening allows adjustments to be made without interrupting the operation of the unit. For the most important maintenance operations the unit top cover is easily removed, and total access from above is possible, with the fan remaining in place.
- The electric resistance heater control module (accessory) permits control of up to four stages of electric heat for supplementary heating at low outdoor temperatures.
- The evaporator is a welded, stainless steel plate heat exchanger, maximising the thermodynamic properties of HFC-407C and offering considerably increased performances as well as low water-side pressure drops. From size 30RA 090 upwards the units are equipped with a twin-circuit interlaced heat exchanger for safe operation at part load. When the unit is shut down, the heat exchanger is protected against freeze-up by a trace heater.

#### **PRO-DIALOG Plus control**

PRO-DIALOG Plus is an advanced numeric control system that combines complex intelligence with great operating simplicity. PRO-DIALOG Plus constantly monitors all machine parameters, optimising the operation of compressors, fans, cycle reversing valve and water pump.

#### **A powerful control system**

- The Pro-Dialog Plus control is auto-adaptive and guarantees total protection of the compressors. The system permanently checks the operating parameters and responds to avoid excessive cycling and maintain the ideal operating range for the compressor (temperatures and pressures out of range etc.). By taking corrective action before the fault occurs, the auto-adaptive control frequently prevents a shutdown of the heat pump due to a fault condition.
- To optimise power consumption, PRO-DIALOG Plus automatically resets the chilled water temperature set-point in accordance with the outdoor air temperature or the return water temperature or uses a second set-point (example occupied/unoccupied) and ensures automatic heating/cooling changeover.
- The system also controls the start-up of a boiler relay or manages a supplementary electric heater (accessory).

#### **Clear and easy-to-use control system**

- The operator interface is clear and user-friendly: LEDs and two numeric displays ensure immediate verification of all unit operating data.
- Buttons conveniently positioned on a synoptic heat pump diagram offer immediate display of the operating parameters: temperatures, pressures, set point, run times etc.
- 10 menus offer direct access to all machine controls, including a history of possible faults, for rapid and complete heat pump fault diagnosis.

#### **Extended communications capabilities**

- PRO-DIALOG Plus allows remote control. Volt-free contacts regulate: start/stop, cooling/heating mode selection, power demand limit or selection of the second set point. The system permits remote signalling of any possible anomaly for each refrigerant circuit.
- The internal clock permits programming of:
  - Heat pump start/stop
  - operation at the second set-point (e.g. unoccupied room)
  - operation of the heat pump with the fan at low speed to reduce the noise level.
- Master/slave control of two heat pumps operating in parallel with operating time equalisation.
- RS 485 serial port for remote heat pump control via communications bus.

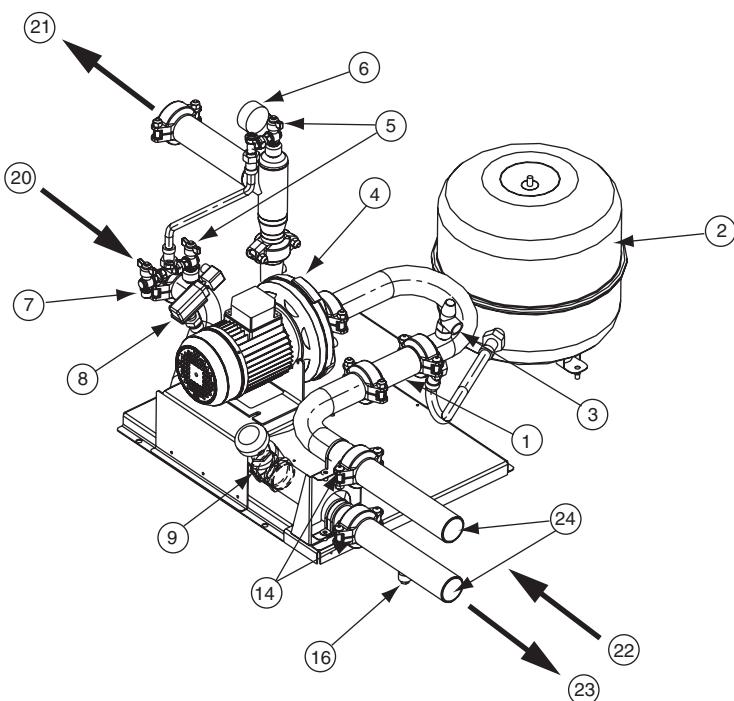


PRO-DIALOG Plus operator interface

## Options and accessories

	Option	Accessory
Fan with available pressure for discharge ducting (30RH 090-240)	x	
Unit with very low noise level	x	
Condenser anti-corrosion pre-treatment for marine applications	x	
Electronic compressor starter for reduction of start-up current (30RH 040-080)	x	
Unit without hydronic module	x	
Hydronic module with dual pump	x	
Supplementary electric resistance heater control board (3 stages + 1 emergency stage)		x
Communications board with JBus or Bacnet or LonTalk protocol		x

## Hydronic module (040 to 160)



Legend

### **Components of unit and hydronic module**

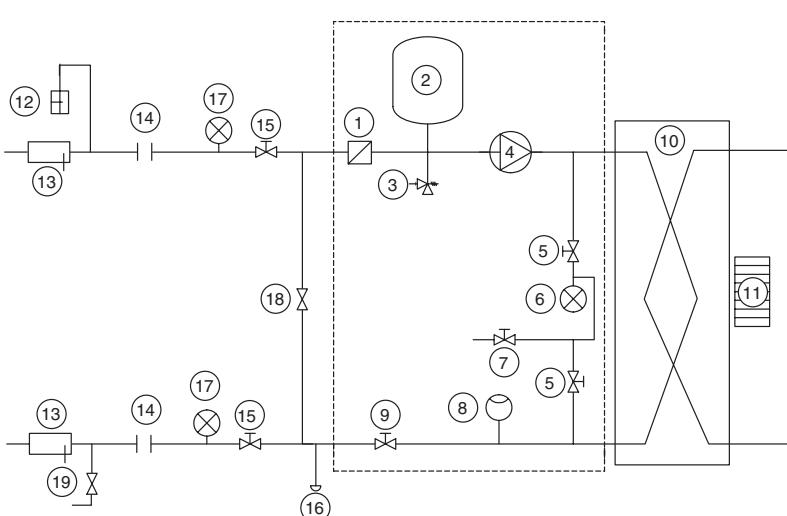
- Components of unit and hydronic module**

  - 1 Viscous fluid screen filter
  - 2 Expansion tank
  - 3 Safety valve
  - 4 Available pressure pump
  - 5 Purge valve and pressure tap (see Installation Manual)
  - 6 Pressure gauge to measure the plate heat exchanger pressure drop (to be isolated with valve No. 5 if not used)
  - 7 System air vent
  - 8 Flow switch
  - 9 Flow control valve
  - 10 Plate heat exchanger
  - 11 Evaporator defrost heater

## ***Installation components***

- 12 Air vent
  - 13 Thermometer sleeve
  - 14 Flexible connection
  - 15 Check valve
  - 16 System water drain plug (on connection pipe supplied in the unit)
  - 17 Pressure gauge
  - 18 Freeze-up protection bypass valve (when valves No. 15 are closed during winter)
  - 19 Charge valve
  - 20 Plate heat exchanger outlet
  - 21 Plate heat exchanger inlet
  - 22 Water inlet
  - 23 Water outlet
  - 24 Customer connection sleeves for welded or screw connection (supplied)
  - Hydronic module (units with hydronic module)

**Note:** Units without hydronic module (option) are equipped with a flow switch and an internal piping heater.



## Physical data

<b>30RH</b>		<b>040</b>	<b>050</b>	<b>060</b>	<b>070</b>	<b>080</b>	<b>090</b>	<b>100</b>	<b>120</b>	<b>140</b>	<b>160</b>	<b>200</b>	<b>240</b>
<b>Nominal cooling capacity*</b>	kW	38.3	43.6	<b>54.0</b>	66.0	71.0	83.0	92.0	106.0	132.0	142.0	179.0	210.0
<b>Nominal heating capacity**</b>	kW	38.4	44.6	<b>57.0</b>	65.0	78.0	85.0	96.0	116.0	130.0	153.0	194.0	229.0
<b>Seasonal energy efficiency (ESEER)</b>	kW/kW	3.01	2.58	<b>2.85</b>	3.58	3.21	3.72	3.47	3.71	3.64	3.34	3.20	3.09
<b>Operating weight, with hydronic module</b>	kg												
Single pump		566	624	647	661	691	1183	1196	1238	1312	1368	2233	2405
Dual pump		646	704	<b>727</b>	741	768	1260	1273	1338	1412	1468	2321	2493
Unit without hydronic module		542	600	623	637	665	1152	1165	1200	1274	1330	2086	2258
<b>Refrigerant charge</b>	kg	R-407C											
Circuit A		10.9	11.5	<b>15.1</b>	16.7	19.5	11.4	11.8	15.6	17.4	20.3	22.5	29.5
Circuit B		-	-	-	-	-	12.0	15.6	15.6	17.4	20.3	29.5	29.5
<b>Compressors</b>		<b>Hermetic scroll compressor, 48.3 r/s</b>											
Quantity, circuit A		1	2	<b>2</b>	2	2	1	1	2	2	2	2	3
Quantity, circuit B		-	-	-	-	-	2	2	2	2	2	3	3
No. of capacity steps		1	2	<b>2</b>	2	2	3	3	4	4	4	5	6
Minimum capacity	%	100	46	<b>42</b>	50	50	25	25	21	25	25	20	16.5
<b>Control type</b>		<b>PRO-DIALOG Plus</b>											
<b>Air heat exchangers</b>		<b>Grooved copper tubes, aluminium fins</b>											
Fans		<b>Axial Flying Bird II fans with rotating shroud</b>											
Quantity		1	1	<b>1</b>	1	1	2	2	2	2	2	4	4
Total air flow (high speed)	l/s	3870	3660	<b>4080</b>	5600	5600	7350	7950	8160	11200	11200	17343	20908
Speed (high/low speed)	r/s	11.5/5.8	11.5/5.8	<b>11.5/5.8</b>	15.6/7.8	15.6/7.8	11.5/5.8	11.5/5.8	11.5/5.8	15.6/7.8	15.6/7.8	11.5/5.8	15.6/7.8
<b>Water heat exchangers</b>		<b>Direct-expansion welded plate heat exchanger</b>											
Water volume	l	3.6	4.6	<b>5.9</b>	6.5	7.6	7.2	8.2	9.8	11.4	13.0	26.8	26.8
Max. water-side operating pressure	kPa												
Option without hydronic module		1000	1000	<b>1000</b>	1000	1000	1000	1000	1000	1000	1000	1000	1000
Unit with hydronic module		300	300	<b>300</b>	300	300	300	300	300	300	300	400	400
<b>Hydronic module</b>		<b>Monocell composite pump</b>											
Pump (single centrifugal, 48.3 r/s)												<b>Monocell pump</b>	
Quantity		1	1	<b>1</b>	1	1	1	1	1	1	1	1	1
Expansion tank volume	l	12	12	<b>12</b>	12	12	35	35	35	35	35	50	50
Expansion tank pressure	kPa	100	100	<b>100</b>	100	100	150	150	150	150	150	150	150
<b>Water connections (with and without hydronic module)</b>		<b>Victaulic (sleeves for welding or screw connections supplied)</b>											
Diameter	in	2	2	<b>2</b>	2	2	2	2	2-1/2	2-1/2	2-1/2	3	3
Outside tube diameter	mm	60.3	60.3	<b>60.3</b>	60.3	60.3	60.3	60.3	76.1	76.1	76.1	88.9	88.9

**Legend**

\* Nominal conditions: water heat exchanger entering/leaving temperature 12°C/7°C, outdoor air temperature 35°C.

\*\* Nominal conditions: air heat exchanger entering/leaving temperature 40°C/45°C, outdoor air dry bulb temperature 7°C.

## Sound levels

<b>30RH</b>	<b>040</b>	<b>050</b>	<b>060</b>	<b>070</b>	<b>080</b>	<b>090</b>	<b>100</b>	<b>120</b>	<b>140</b>	<b>160</b>	<b>200</b>	<b>240</b>
<b>Sound power, dB(A) 10<sup>-12</sup> W</b>	82	82	<b>82</b>	86	87	85	85	85	89	90	91	92

According to Eurovent 8/1 (derived from ISO standard 3744 or ISO 9614-1).

# Electrical data

30RH (without hydronic module)	040	050	060	070	080	090	100	120	140	160	200	240
<b>Power circuit</b>												
Nominal power supply	V-ph-Hz	400-350										
Voltage range	V	360-440										
<b>Control circuit supply</b>												
Maximum unit power input*	kW	20.3	24.6	30.1	35.2	40.0	44.2	49.6	60.5	70.7	79.7	104.3
Nominal unit current draw**	A	28.0	34.7	41.2	47.0	54.3	62.7	69.1	82.3	94.1	108.6	140.3
Maximum unit current draw at 360 V***	A	37.0	45.7	54.9	62.7	72.4	82.6	91.9	109.8	125.4	144.8	185.4
Maximum unit current draw at 400 V****	A	33.6	41.4	49.7	57.0	65.7	75.1	83.4	99.5	113.9	131.3	168.7
<b>Maximum start-up current</b>												
Standard unit†	A	158.4	151.0	168.9	176.1	190.4	199.8	208.1	218.6	233.0	256.1	293.4
With electronic starter control‡	A	99.0	101.0	113.0	120.0	132.0	-	-	-	-	-	-
<b>Holding current for three-phase short circuits</b>	kA	6	6	6	6	10	10	10	10	10	19	19

\* Power input of the compressor(s) + fan(s) at maximum unit operating conditions: entering/leaving water temperature = 15°C/10°C, maximum condensing temperature of 67.8°C and 400 V nominal voltage (values given on the unit name plate).

\*\* Nominal unit operating current draw at the following conditions: evaporator entering/leaving water temperature 12°C/7°C, outdoor air temperature 35°C. The current values are given at 400 V nominal voltage.

\*\*\* Maximum unit operating current at maximum unit power input and 360 V nominal voltage.

\*\*\*\* Maximum unit operating current at maximum unit power input and 400 V nominal voltage (values given on the unit name plate).

† Maximum instantaneous starting current at 400 V nominal voltage and with compressor in across-the-line-start (maximum operating current of the smallest compressor(s) + fan current + locked rotor current of the largest compressor).

‡ Maximum instantaneous starting current at 400 V nominal voltage and with compressor with electronic starter (maximum operating current of the smallest compressor(s) + fan current + reduced start-up current of the largest compressor).

Hydronic module	040	050	060	070	080	090	100	120	140	160	200	240
<b>Single pump</b>												
Shaft power	kW	0.75	0.75	0.75	0.75	1.1	1.1	1.1	1.85	1.85	1.85	5.5
Power input*	kW	1.1	1.1	1.1	1.1	1.4	1.4	1.4	2.5	2.5	2.5	6.6
Maximum current draw at 400 V**	A	2.1	2.1	2.1	2.1	3.1	3.1	3.1	5.0	5.0	5.0	10.6
<b>Dual pump</b>												
Shaft power	kW	2.2	2.2	2.2	2.2	2.2	2.2	2.2	3.0	3.0	3.0	5.5
Power input*	kW	2.7	2.7	2.7	2.7	2.7	2.7	2.7	4.0	4.0	4.0	6.6
Maximum current draw at 400 V**	A	4.7	4.7	4.7	4.7	4.7	4.7	4.7	6.6	6.6	6.6	10.6

Note: The water pump power input values are given for guidance only.

\* To obtain the maximum power input for a unit with hydronic module add the maximum unit power input from the top table to the pump power input (\*) from the table above.

\*\* To obtain the maximum unit operating current draw for a unit with hydronic module add the maximum unit current draw from the top table to the pump current draw from the table above.

## Electrical data notes:

- 30RH 040-240 units have a single power connection point located at the main switch.
  - The control box includes the following standard features:
    - a main disconnect switch, starter and motor protection devices for each compressor, the fan, the optional pumps
    - the control devices
    - Field connections:  
All connections to the system and the electrical installations must be in full accordance with all applicable local codes.
  - The Carrier 30RH units are designed and built to ensure conformance with these codes. The recommendations of European standard EN 60204-1 (corresponds to IEC 60204-1) (machine safety - electrical machine components - part 1: general regulations) are specifically taken into account, when designing the electrical equipment.
- NOTES:**
- Generally the recommendations of IEC 60364 are accepted as compliance with the requirements of the installation directives. Conformance with EN 60204-1 is the best means of ensuring compliance with the Machines Directive § 1.5.1.
  - Annex B of EN 60204-1 describes the electrical characteristics used for the operation of the machines.

- The operating environment for the 30RH units is specified below:
  - Environment\* - Environment as classified in EN 60721 (corresponds to IEC 60721):
    - outdoor installation\*
    - ambient temperature range: -10°C to +45°C ± 1 K, class 4K3\*
    - altitude: ≤ 2000 m
    - presence of hard solids, class 4S2 (no significant dust present)
    - presence of corrosive and polluting substances, class 4C2 (negligible)
    - vibration and shock, class 4M2
  - Competence of personnel, class BA4\* (trained personnel - IEC 60364)
- Power supply frequency variation: ± 2 Hz.
- The neutral (N) conductor must not be connected directly to the unit (if necessary use transformers)
- Over-current protection of the power supply conductors is not provided with the unit.
- The factory-installed disconnect switches/circuit breakers are of a type that is suitable to interrupt the power in accordance with EN60947-3 (corresponds to IEC 60947-3).
- The units are designed for connection to TN networks (IEC 60364). For IT networks the earth connection must not be at the network earth. Provide a local earth, consult competent local organisations to complete the electrical installation.

**NOTE:**  
If particular aspects of an actual installation do not conform to the conditions described above, or if there are other conditions which should be considered, always contact your local Carrier representative.

\* The required protection level for this class is IP43BW (according to reference document IEC 60529). All 30RH units are protected to IP44CW and fulfil this protection condition.

# Operating limits

30RH	Evaporator water flow rate, l/s				
	Min. water flow	Max. water flow*	Single pump	Dual pump	Max. water flow**
040	1.0	3.5	4.4		3.7
050	1.1	4.0	5.2		4.6
060	1.4	4.4	6.0		5.8
070	1.5	4.6	6.4		6.4
080	1.7	5.5	6.8		7.3
090	2.3	5.6	6.9		7.6
100	2.6	5.8	7.4		8.8
120	3.1	8.5	10.5		10.8
140	3.5	8.8	11.4		12.7
160	4.2	9.1	11.9		14.4
200	5.3	23.4	23.4		24.2
240	6.3	23.4	23.4		24.2

30RH 040-240	Heating mode							
	Entering water temperature at start-up, °C		Entering water temperature at shut-down, °C		Leaving water temperature during operation		Entering air temperature, °C	
	Minimum†	Maximum	Minimum	Maximum	Minimum‡	Maximum	Minimum	Maximum
	10	45	3	60	20	50	-10	40
30RH 040-240	Cooling mode							
	Entering water temperature at start-up, °C		Entering water temperature		Leaving water temperature at shut-down, °C		Entering air temperature, °C during operation	
	Minimum†	Maximum	Maximum		Minimum‡	Maximum	Minimum	Maximum
	7.8	30	60		5	15	-10	46

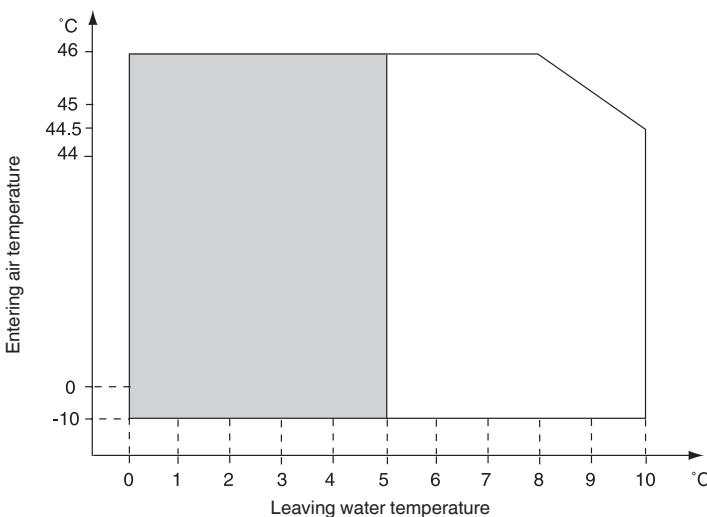
**Notes:**

- \* Maximum flow rate for an available pressure of 50 kPa (unit with hydronic module)
- \*\* Maximum flow rate for a pressure drop of 100 kPa (unit without hydronic module)

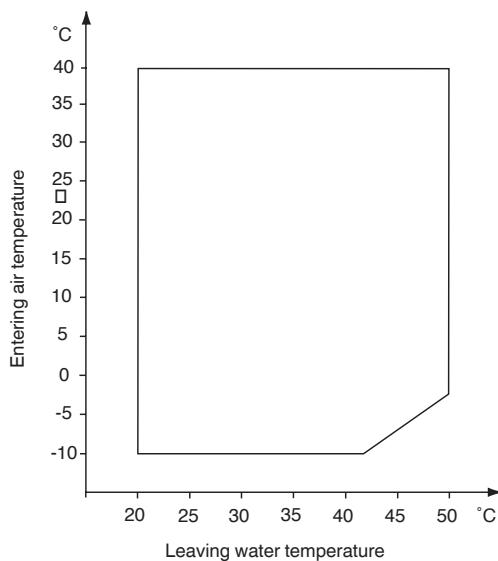
† For applications requiring operation below 7.8°C contact Carrier

‡ For applications requiring operation below 5°C anti-freeze must be used

Operating range in cooling mode



Operating range in heating mode



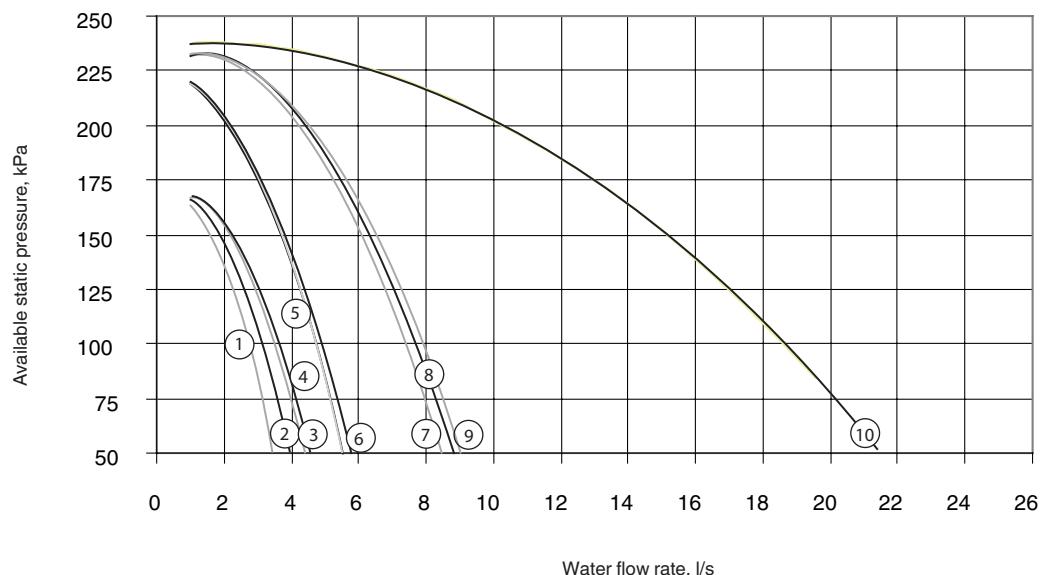
**Notes:**

1. Water heat exchanger  $\Delta t = 5$  K
2. The water heat exchanger and the hydronic module are protected against frost down to -20°C.

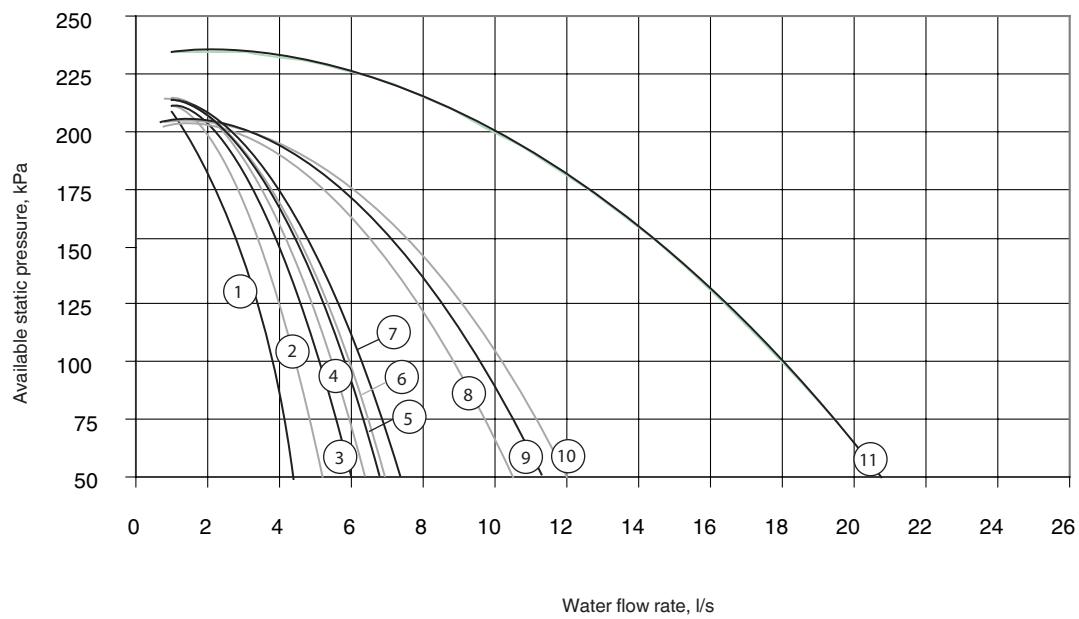
Operating range with required anti-freeze solution and special Pro-Dialog control configuration

# Available static system pressure

## Single pump



## Dual pump



# Water loop volume

## Minimum water loop volume

Volume = CAP (kW) x N\* = litres, where CAP is the nominal cooling capacity at nominal operating conditions.

Air conditioning application	N*
30RH 040	3.5
30RH 050 to 240	2.5
<b>Industrial process cooling</b>	
30RH 040 to 240	See note

**NOTE:**

For industrial process cooling applications, where high stability of the water temperature must be achieved, the values above must be increased.

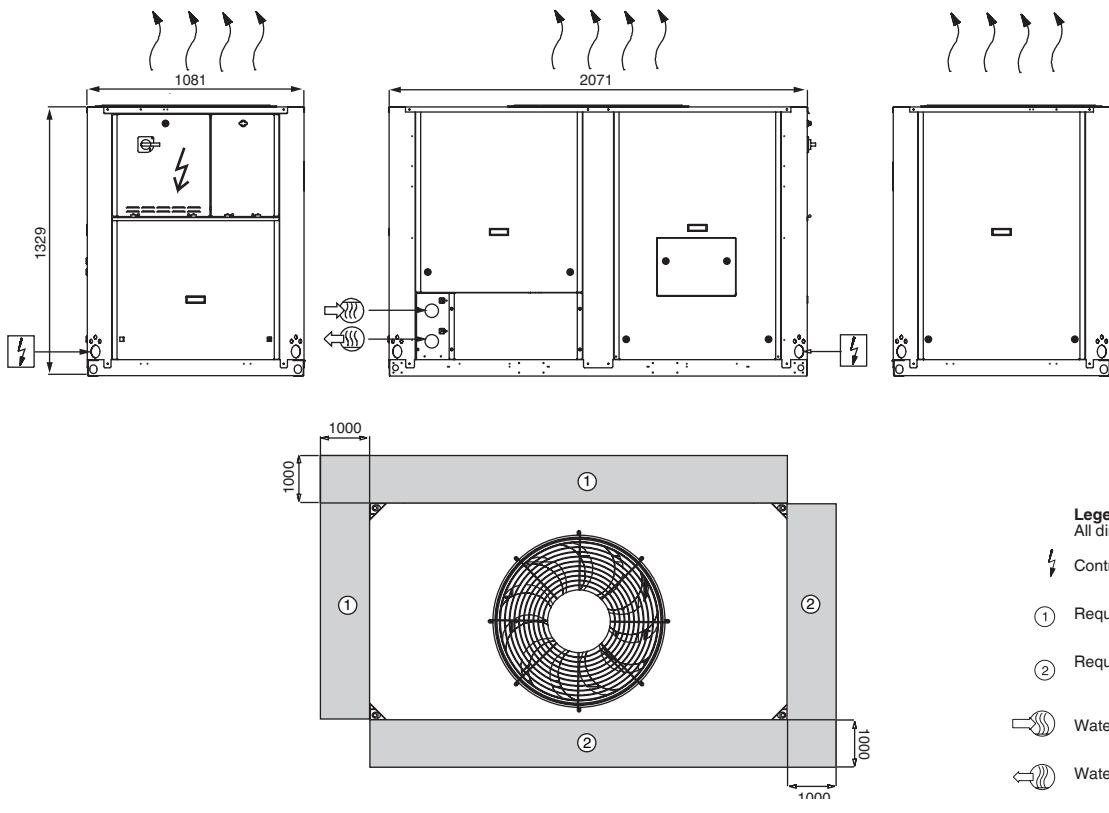
## Maximum water loop volume

Units with hydronic module incorporate an expansion tank that limits the water loop volume. The table below gives the maximum loop volume for pure water or ethylene glycol with various concentrations.

	30RH 040-080 (in litres)	30RH 090-160 (in litres)	30RH 200-240 (in litres)
Pure water	600	1500	2000
10% ethylene glycol	450	1200	1600
20% ethylene glycol	400	1000	1400
35% ethylene glycol	300	800	1000

# Dimensions/clearances

## 30RH 040-080



**Legend:**  
All dimensions are given in mm.

Control box

① Required clearances for air entry

② Required clearances for maintenance

Water inlet

Water outlet

Power cable entry

Air outlet, do not obstruct

**NOTE:** Drawings are not contractually binding.  
Before designing an installation, consult the certified dimensional drawings, available on request.

# Heating capacities, single and dual pumps

30RH		Entering air temperature, °C																				
LWT	-10	-5					0					10										
CAP	COMP	UNIT	COND	PRES	CAP	COMP	UNIT	COND	PRES	CAP	COMP	UNIT	COND	PRES	CAP	COMP	UNIT	COND	PRES			
°C	kW	kW	kW	I/s	kPa	kW	kW	kW	I/s	kPa	kW	kW	I/s	kPa	(1)	(2)	kW	kW	I/s	kPa		
040	30	22.3	8.97	10.2	1.06	9	162	208	25.4	9.03	10.2	1.21	12	159	205	30.4	9.41	10.6	1.45	17		
050	30	26.1	12.3	13.5	1.25	8	163	209	29.8	12.4	13.6	1.42	10	160	207	35.6	12.9	14.1	1.7	15		
060	33	33	13.7	14.9	1.58	8	162	209	37.7	13.8	15	1.8	11	158	206	45	14.3	15.5	2.15	15		
070	37.7	55	17.5	17.5	1.8	9	160	208	43	15.2	17.7	2.06	11	155	205	51	15.8	18.3	2.46	16		
080	45.1	75	18.3	20.8	2.16	10	200	206	52	18.5	21	2.46	13	193	202	62	19.2	21.7	2.94	18		
090	49.5	89	20.5	22.9	2.36	12	195	203	56	20.6	23	2.7	16	185	197	67	21.5	23.9	3.22	22		
100	56	100	56	22.7	25.1	2.66	12	190	201	63	22.8	25.2	3.03	15	179	195	76	23.7	26.1	3.62	21	
120	67	120	67	27.4	29.8	3.22	12	217	196	77	27.6	30	3.67	15	210	192	92	28.6	31	4.38	21	
140	75	140	75	30.1	35.1	3.6	11	215	196	86	30.3	35.3	4.11	14	206	192	103	31.6	36.6	4.91	19	
160	89	160	89	36.3	41.3	4.23	12	207	194	101	36.6	41.6	4.83	15	195	189	121	38.1	43.1	5.77	21	
200	115	200	115	46.5	54	5.48	7	230	228	138	47.6	55	6.57	10	225	223	163	49.3	57	7.8	13	
240	138	240	138	60	70	6.59	10	225	223	157	60	70	7.52	13	220	218	188	63	73	8.98	17	
040	35	040	35	21.9	9.87	11.1	1.05	9	162	208	25.1	9.94	11.1	1.2	12	160	206	30	10.3	11.5	1.44	17
050	50	050	50	25.7	13.5	14.7	1.23	8	163	209	29.4	13.6	14.8	1.4	10	161	207	35.2	14.1	15.3	1.68	15
060	52.5	060	52.5	32.5	15	16.2	1.55	8	162	209	37.2	15.1	16.3	1.78	10	159	207	44.5	15.6	16.8	2.13	15
070	57.1	070	57.1	37.1	16.6	19.1	1.77	8	160	208	42.4	16.7	19.2	2.03	11	156	205	51	17.4	19.9	2.43	16
080	44.5	080	44.5	44.5	20.2	22.7	2.12	9	201	206	51	20.3	22.8	2.43	12	193	202	61	21.1	23.6	2.91	18
090	48.7	090	48.7	22.5	24.9	2.33	12	195	203	56	22.7	25.1	2.66	15	186	198	67	23.5	25.9	3.19	21	
100	55	100	55	24.9	27.3	2.62	11	191	202	63	25	27.4	2.99	15	180	196	75	25.9	28.3	3.58	20	
120	66	120	66	30	32.4	3.17	11	218	196	76	30.2	32.6	3.62	14	211	193	91	31.3	33.7	4.34	20	
140	74	140	74	33.2	38.2	3.55	10	216	196	85	33.4	38.4	4.06	13	207	193	102	34.7	39.7	4.86	19	
160	87	160	87	40	45	4.16	11	208	194	100	40.3	45.3	4.76	14	197	189	119	41.8	46.8	5.7	20	
200	113	200	113	51	59	5.4	7	230	228	136	53	60	6.49	10	226	223	162	54	62	7.72	13	
240	136	240	136	65	75	6.49	10	226	223	155	66	76	7.42	12	221	218	186	68	78	8.88	17	
040	40	040	40	21.3	10.9	12.1	1.02	9	163	208	24.5	11	12.2	1.17	11	160	206	29.4	11.4	12.6	1.41	16
050	25	050	25	15	16.2	1.2	7	164	210	28.7	15.1	16.3	1.37	10	161	208	34.5	15.6	16.8	1.65	14	
060	31.6	060	31.6	31.6	16.6	17.8	1.51	7	163	210	36.3	16.7	17.9	1.73	10	159	207	43.6	17.2	18.4	2.08	14
070	36.1	070	36.1	36.1	18.5	21	1.73	8	161	209	41.4	18.6	21.1	1.98	11	157	206	49.8	21.7	23.8	2.15	15
080	43.2	080	43.2	43.2	22.4	24.9	2.07	9	207	196	49.6	22.5	25	2.37	12	195	203	60	23.3	25.8	2.85	17
090	47.4	090	47.4	47.4	24.9	27.3	2.26	11	197	204	54	25.1	27.5	2.6	15	188	199	65	25.9	28.3	3.12	21
100	53	100	53	53	27.5	29.9	2.55	11	193	203	61	27.7	30.1	2.92	14	182	197	73	28.6	31	3.51	20
120	64	120	64	64	33.1	35.5	3.08	11	219	197	74	33.3	35.7	3.54	14	213	193	89	34.4	36.8	4.25	19
140	72	140	72	72	36.9	41.9	3.45	10	217	197	83	37.1	42.1	3.96	13	209	193	100	38.4	43.4	4.76	18
160	85	160	85	85	44.3	49.3	4.05	11	210	195	97	44.6	49.6	4.65	14	199	117	161	49.9	55	7.38	32
200	111	200	111	111	57	65	5.31	7	231	229	134	58	66	6.4	9	226	224	160	60	67	7.63	13
240	132	240	132	132	72	82	6.31	9	226	224	152	72	82	7.24	12	222	220	182	74	84	8.71	16

# Heating capacities, single and dual pumps (continued)

30RH		Entering air temperature, °C						-5						0						5						10									
LWT	-10	CAP	COMP	UNIT	COND	PRES	CAP	COMP	UNIT	COND	PRES	CAP	COMP	UNIT	COND	PRES	CAP	COMP	UNIT	COND	PRES	CAP	COMP	UNIT	COND	PRES	CAP	COMP	UNIT	COND	PRES	(1)	(2)		
°C	kW	kW	kW	kW	kPa	kPa	kPa	kW	kW	kW	kPa	kPa	kPa	kW	kW	kW	kPa	kPa	kPa	kPa	kW	kW	kW	kPa	kPa	kPa	kW	kW	kW	kPa	kPa	kPa	(1)	(2)	
040	45							23.6	12.2	13.4	1.13	10	161	207	28.6	12.6	13.8	1.37	15	156	202	38.4	13.9	15.1	1.84	28	142	191	41.9	14.1	15.3	2	33	136	185
050								27.7	16.7	17.9	1.32	9	162	208	33.5	17.2	18.4	1.6	13	157	204	44.6	18.7	19.9	2.13	23	143	194	47.9	18.9	20.1	2.29	27	138	190
060								35	18.4	19.6	1.67	9	160	208	42.4	19	20.2	2.02	13	154	203	57	20.8	22	2.71	24	134	190	61	21	22.2	2.93	28	126	184
070								40	20.7	23.2	1.91	10	158	207	48.4	21.3	23.8	2.31	14	149	201	65	23.3	25.8	3.1	26	124	185	70	23.6	26.1	3.37	30	114	178
080								47.9	25	27.5	2.29	11	197	204	58	25.8	28.3	2.77	16	184	197	78	28.1	30.6	3.72	29	149	175	84	28.4	30.9	4.01	34	136	167
090								52	27.8	30.2	2.51	14	191	200	63	28.7	31.1	3.03	20	175	191	85	31.4	33.8	4.05	34	134	166	92	31.8	34.2	4.38	39	119	157
100								59	30.7	33.1	2.82	13	185	199	71	31.6	34	3.41	19	166	188	96	34.7	37.1	4.57	32	118	160	104	35.1	37.5	4.96	37	99	148
120								71	36.9	39.3	3.41	13	215	194	86	38	40.4	4.13	18	202	188	116	41.5	43.9	5.53	32	167	170	125	42	44.4	49.7	36	154	163
140								80	41.4	46.4	3.82	12	211	194	97	42.7	47.7	4.62	17	196	187	130	46.7	52	6.19	29	155	168	141	47.3	52	6.73	34	138	160
160								94	49.6	55	4.49	13	202	192	114	51	56	5.43	18	181	183	153	56	61	7.3	32	124	157	165	56	61	7.87	36	102	147
200								132	65	72	6.3	9	227	224	58	66	74	7.53	13	220	218	194	65	73	9.28	19	209	206	206	65	73	9.86	21	204	201
240								146	79	89	6.99	11	223	221	177	81	91	8.46	16	214	212	229	78	88	11	25	195	191	248	79	89	11.8	29	187	183
040	50														27.5	14	15.2	1.31	14	157	204	38.1	15.4	16.6	1.82	27	143	191	41.5	15.6	16.8	1.98	32	137	186
050									32.2	19	20.2	1.54	12	158	205	43.2	20.6	21.8	2.06	22	146	195	46.5	20.9	22.1	2.22	25	140	191						
060									40.7	21	22.2	1.95	12	155	204	56	23	24.2	2.67	23	136	191	60	23.2	24.4	2.88	27	128	186						
070									46.5	23.7	26.2	2.22	13	151	202	64	25.8	28.3	3.04	25	127	186	69	26.1	28.6	3.31	29	116	180						
080									56	28.7	31.2	2.66	15	187	198	78	31.3	33.8	3.72	29	149	175	84	31.6	34.1	4.01	34	136	167						
090									61	31.8	34.2	2.92	18	178	193	83	34.7	37.1	3.97	32	138	169	90	35.1	37.5	4.3	38	123	159						
100									69	35	37.4	3.28	17	171	191	94	38.5	40.9	4.51	31	121	161	102	38.9	41.3	4.89	37	102	150						
120									83	42	44.4	3.97	17	205	189	114	46	48.4	5.44	31	170	171	123	46.5	48.9	5.88	35	157	165						
140									93	47.5	52	4.44	16	200	189	127	52	57	6.07	28	159	170	138	52	57	6.61	33	142	162						
160									109	57	62	5.22	17	186	185	152	62	67	7.29	32	125	157	165	63	68	7.86	36	103	148						
200									155	74	81	7.42	12	221	218	193	73	80	9.23	18	209	206	205	73	80	9.81	21	204	202						
240									170	89	100	8.13	15	216	214	225	86	97	10.8	24	197	193	243	87	97	11.6	28	189	185						

**Legend:**

**LWT** Leaving water temperature  
**CAP kW** Instantaneous heating capacity  
**COMP kW** Compressor power input  
**UNIT kW** Unit power input, (compressors, fans and control circuit)  
**COND kW** Condenser water flow rate  
**COND kPa** Condenser pressure drop  
**PRES kPa (1)** Available pressure at the unit outlet (unit with single-pump hydronic module)  
**PRES kPa (2)** Available pressure at the unit outlet (unit with dual-pump hydronic module)

**Application data:**

Standard units  
 Refrigerant: R-407C  
 Condenser temperature rise: 5 K  
 Condenser fluid: water  
 Fouling factor:  $0.44 \times 10^{-4} (\text{m}^2 \text{K})/\text{W}$   
 Performances in accordance with EN 14511.

**Heating capacity at low outdoor temperature**

The published heating capacities are instantaneous capacities. They do not take account of the decrease of the heating capacity, resulting from the formation of frost on the coil and the effect of the defrost cycles. The integrated heating capacity takes these effects into account. They depend on the temperature and the relative humidity (rh) of the outdoor air.

**Correction factor to obtain integrated heating capacities**

Leaving water temp. °C	Outdoor temperature °C (87% rh)
-10	-5
30	0.88
35	0.87
40	0.88
45	0.89
50	0.91

**Note:**

The Carrier electronic selection program permits calculating the integrated heating capacity as a function of the actual humidity conditions at the installation site. Contact Carrier for your personalised heat pump

# Cooling capacities, single and dual pumps

30RH		Condenser entering air temperature, °C												45																							
LWT	25	30				35				40				45				CAP				COMP UNIT				COOL PRES											
		CAP	KW	kW	kW	COP	UNIT	COOL PRES	PRES	CAP	KW	kW	kW	COP	UNIT	COOL PRES	PRES	(1)	(2)	CAP	KW	kW	kW	COP	UNIT	COOL PRES	PRES	(1)	(2)	CAP	KW	kW	kW	COP	UNIT	COOL PRES	PRES
°C		kW	kW	kW	kW	I/s	kPa	kPa	kPa	kW	kW	kW	kW	I/s	kPa	kPa	kPa	(1)	(2)	CAP	KW	kW	kW	COP	UNIT	COOL PRES	PRES	(1)	(2)	CAP	KW	kW	kW	COP	UNIT	COOL PRES	PRES
040	5	40.1	10.7	11.9	1.91	30	140	188	37.9	11.8	13	1.81	27	143	191	35.7	13	14.2	1.71	24	147	194	33.6	14.3	15.5	1.61	21	150	197	31.6	15.7	16.9	1.51	19	153	199	
050		45.8	14.4	15.6	2.19	25	141	192	43.3	16	17.2	2.07	22	145	195	40.8	17.8	19	1.95	20	149	198	38.3	19.6	20.8	1.83	17	152	200	35.7	21.5	22.7	1.71	15	155	202	
060	57	16.3	17.5	2.7	24	134	190	54	18	19.2	2.56	21	139	193	51	19.9	21.1	2.41	19	144	196	47.5	21.8	23	2.27	17	148	199	44.5	23.9	25.1	2.13	15	151	201		
070	69	18.8	21.3	3.28	29	117	180	65	20.7	23.2	3.12	26	124	184	62	22.8	25.3	2.95	23	130	188	58	24.9	27.4	2.78	21	136	192	55	27.3	29.8	2.6	18	141	196		
080	75	23.4	25.9	3.58	27	154	179	71	25.9	28.4	3.39	24	162	184	67	28.5	31	3.19	21	169	188	63	31.3	33.8	2.99	19	176	192	58	34.3	36.8	2.79	16	183	196		
090	87	24.1	26.5	4.15	35	130	164	82	26.8	29.2	3.92	32	140	170	77	29.6	32	3.7	28	150	176	73	32.6	35	3.47	25	159	182	68	35.8	38.2	3.25	22	167	187		
100	97	27	29.4	4.62	33	116	158	91	29.8	32.2	4.37	30	128	166	86	32.9	35.3	4.12	27	139	172	81	36.1	38.5	3.88	24	149	178	76	39.6	42	3.63	21	158	184		
120	111	32.6	35	5.3	29	174	173	105	36.1	38.5	5.02	26	181	177	99	39.8	42.2	4.73	24	189	181	93	43.6	46	4.45	21	195	184	87	47.8	50	4.17	19	201	187		
140	137	37.7	42.7	6.57	33	143	162	130	41.4	46.4	6.23	30	154	168	123	45.5	51	5.9	27	164	172	116	49.9	55	5.56	24	174	177	109	55	60	5.21	21	183	181		
160	150	46.4	51	7.16	31	129	159	142	51	56	6.77	28	142	165	133	56	61	6.38	25	155	171	125	62	67	5.98	22	167	176	117	68	73	5.58	19	177	181		
200	187	54	61	8.95	17	211	208	177	59	67	8.47	16	214	212	167	65	73	7.99	14	217	215	157	72	79	7.52	13	220	218	148	79	86	7.05	11	223	221		
240	221	65	75	10.6	24	198	195	209	72	82	9.9	21	203	200	197	79	89	9.42	19	207	205	185	87	97	8.85	17	212	209	173	96	106	8.27	15	216	213		
040	6	41.5	10.8	12	1.98	32	137	186	39.2	11.9	13.1	1.87	29	141	190	37	13.2	14.4	1.77	26	145	193	34.8	14.5	15.7	1.66	23	148	196	32.7	15.8	17	1.56	20	151	198	
050		47.3	14.6	15.8	2.26	26	139	190	44.7	16.2	17.4	2.14	24	143	193	42.2	18	19.2	2.02	21	147	196	39.6	19.8	21	1.89	18	150	199	37	21.7	22.9	1.77	16	153	201	
060	58	16.5	17.7	2.79	25	131	188	55	18.3	19.5	2.64	23	136	191	52	20.1	21.3	2.5	20	141	194	49.1	22.1	23.3	2.35	18	145	197	46.1	24.1	25.3	2.2	16	149	200		
070	71	19.1	21.6	3.39	31	113	177	67	21	23.5	3.22	28	120	182	64	23	25.5	3.05	25	126	186	60	25.2	27.7	2.87	22	133	190	56	27.5	30	2.7	20	138	194		
080	77	23.7	26.2	3.7	29	150	176	73	26.2	28.7	3.49	25	158	181	69	28.8	31.3	3.29	23	166	186	65	31.7	34.2	3.09	20	173	190	60	34.7	37.2	2.89	17	180	194		
090	90	24.5	26.9	4.29	37	123	160	85	27.1	29.5	4.05	34	134	166	80	28.9	32.3	3.82	30	144	173	75	32.9	35.3	3.6	27	154	179	71	36.1	38.5	3.37	24	163	184		
100	100	27.3	29.7	4.77	35	108	154	95	30.2	32.6	4.52	31	121	161	89	33.3	35.7	4.26	28	132	168	84	36.5	38.9	4.01	25	143	175	79	40	42.4	3.76	22	153	181		
120	115	33	35.4	5.47	31	169	171	108	36.5	38.9	5.18	28	177	175	102	40.2	42.6	4.89	25	185	179	96	44.1	46.5	4.6	23	192	183	90	48.3	51	4.31	20	198	186		
140	142	38.1	43.1	6.79	35	136	159	135	41.9	46.9	6.45	31	147	164	128	46	51	6.1	28	158	170	120	50	55	5.75	25	168	174	113	55	60	5.39	23	178	179		
160	155	47	52	7.39	32	121	156	146	52	57	6.99	29	135	162	138	57	62	6.58	26	148	168	129	63	68	6.18	23	161	174	121	69	74	5.77	21	172	179		
200	194	55	62	9.26	18	209	206	183	60	68	8.76	17	210	213	173	66	74	8.27	15	216	213	163	73	80	7.79	13	219	216	153	80	87	7.31	12	221	219		
240	228	66	76	10.9	25	195	192	216	73	83	10.3	23	200	197	204	80	90	9.74	20	205	202	191	88	98	9.15	18	210	207	179	97	107	8.56	16	214	211		
040	7	42.9	11	12.2	2.05	34	134	184	40.6	12.1	13.3	1.94	31	139	187	38.3	13.3	14.5	1.83	27	143	191	36.1	14.6	15.8	1.72	24	146	194	33.9	16	17.2	1.62	22	149	197	
050		48.7	14.8	16	2.33	28	137	188	46.2	16.4	17.6	2.21	25	141	192	43.6	18.2	19.4	2.08	22	145	195	41	20	21.2	1.96	20	148	197	38.4	21.9	23.1	1.83	17	152	200	
060	60	16.7	17.9	2.88	27	128	186	57	18.5	19.7	2.73	24	134	189	54	20.3	21.5	2.58	22	139	193	51	22.3	23.5	2.43	19	143	196	47.6	24.4	25.6	2.28	17	147	199		
070	73	19.3	21.8	3.18	33	108	174	70	21.2	23.7	3.33	30	115	179	66	23.3	25.8	3.15	27	122	184	62	25.5	28	2.97	24	129	188	58	27.8	30.3	2.79	21	135	192		
080	80	24.1	26.6	3.81	30	145	173	75	26.5	29	3.6	27	153	178	71	29.2	31.7	3.4	24	162	183	67	32	34.5	3.19	21	169	188	62	35	37.5	2.98	19	177	193		
090	93	24.8	27.2	4.42	40	117	155	88	27.4	29.8	4.19	36	128	163	83	30.3	32.7	3.95	32	139	169	78	33.3	35.7	3.72	29	149	175	73	36.4	38.8	3.49	25	158	191		
100	103	27.7	30.1	4.93	37	101	149	98	30.6	33	4.67	33	114	157	92	33.6	36	4.41	30	126	164	87	36.9	39.3	4.15	27	137	171	81	40.4	42.8	3.89	24	148	178		
120	118	33.4	35.8	5.65	33	164	168	112	36.9	39.3	5.35	30	172	173	106	40.7	43.1	5.05	27	181	170	104	44.6	47	4.76	24	188	181	93	48.8	51	4.46	21	195	184		
140	147	3																																			

# Cooling capacities, single and dual pumps (continued)

30RH		Condenser entering air temperature, °C										45										
LWT	25	30					35					40					45					
		CAP	COMP	UNIT	COOL	COOL	PRES	PRES	(1)	(2)	(1)	CAP	COMP	UNIT	COOL	COOL	PRES	PRES	(1)	(2)	PRES	
°C	kW	kW	kW	kW	l/s	kPa	kPa	kPa	kW	kW	kW	kPa	kW	kW	kPa	kPa	kW	kW	kPa	kPa	kPa	
040	8	44.3	11.1	12.3	2.12	37	131	181	41.9	12.2	13.4	2	33	136	185	39.6	13.4	14.6	1.89	29	140	189
050	50	50	15	16.2	2.4	30	134	187	47.6	16.6	17.8	2.27	26	139	190	45	18.4	19.6	2.15	24	143	193
060	62	62	16.9	18.1	2.97	29	125	183	59	18.7	19.9	2.81	26	131	187	56	20.6	21.8	2.66	23	136	191
070	76	76	19.5	22	3.61	35	103	171	72	21.4	23.9	3.43	32	111	176	68	23.5	26	3.25	28	118	181
080	82	82	24.4	26.9	3.92	32	140	170	78	26.8	29.3	3.71	29	149	176	73	29.5	32	3.5	26	158	181
090	96	96	25.1	27.5	4.56	42	110	151	90	27.8	30.2	4.32	38	122	159	85	30.6	33	4.08	34	133	166
100	106	106	28	30.4	5.09	39	92	144	101	30.9	33.3	4.82	35	106	152	95	34	36.4	4.55	32	119	160
120	122	122	33.8	36.2	5.82	35	158	165	115	37.4	39.8	5.52	32	168	170	109	41.1	43.5	5.21	28	176	175
140	151	151	39	44	7.23	39	120	151	144	42.9	47.9	6.87	35	133	158	136	47	52	6.5	32	145	163
160	164	164	48.2	53	7.84	36	104	148	155	53	58	7.42	33	120	155	147	58	63	7	29	135	162
200	207	207	56	64	9.88	21	204	201	196	62	69	9.35	19	208	205	185	68	75	8.84	17	212	209
240	243	243	68	78	11.6	28	189	185	230	75	85	11	25	195	191	217	82	92	10.4	23	200	197
040	10	47.1	11.4	12.6	2.25	42	125	176	44.6	12.5	13.7	1.3	131	181	42.1	13.7	14.9	2.01	33	136	185	
050	53	53	15.4	16.6	2.54	33	129	183	50	17	18.2	2.41	30	134	186	47.8	18.7	19.9	2.28	27	138	190
060	66	66	17.3	18.5	3.15	32	117	179	62	19.1	20.3	2.98	29	124	183	59	21	22.2	2.82	26	130	187
070	80	80	20	22.5	3.83	39	92	164	76	21.9	24.4	3.65	36	101	170	72	24	26.5	3.45	32	110	176
080	87	87	25	27.5	4.15	36	129	163	82	27.5	30	3.93	32	139	170	78	30.2	32.7	3.71	29	149	176
090	101	101	25.8	28.2	4.84	47	95	142	96	28.4	30.8	4.59	43	108	150	91	31.3	33.7	4.34	38	121	158
100	113	113	28.7	31.1	5.4	44	75	133	107	31.6	34	5.12	40	91	143	101	34.7	37.1	4.84	36	105	152
120	129	129	34.6	37	6.17	39	147	160	122	38.2	40.6	5.85	35	157	165	116	42	44.4	5.53	32	167	170
140	161	161	39.9	44.9	7.67	43	102	143	153	43.8	48.8	7.29	39	117	150	145	48	53	6.91	36	131	157
160	174	174	49.4	54	8.3	40	85	139	165	54	59	7.86	36	103	148	155	60	65	7.42	33	120	155
200	220	220	58	65	10.5	23	199	196	208	63	71	9.94	21	203	200	197	70	77	9.4	19	208	186
240	257	257	69	79	12.3	31	182	178	244	76	86	11.7	28	188	185	230	84	94	11	25	194	191

Legend:

LWT  
 CAP kW  
 COMP kW  
 UNIT kW  
 COOL l/s  
 COOL kPa  
 PRES kPa (1)  
 PRES kPa (2)

Leaving water temperature  
 Net cooling capacity  
 Compressor power input  
 Unit power input, compressors, fans and control circuit  
 Evaporator water flow rate  
 Evaporator pressure drop  
 Available pressure at the unit outlet (unit with single-pump hydronic module)  
 Available pressure at the unit outlet (unit with dual-pump hydronic module)

Application data:

Standard units  
 Refrigerant: R-407C  
 Evaporator temperature rise: 5 K  
 Evaporator fluid: water  
 Fouling factor: 0.44 x 10<sup>-4</sup> (m<sup>2</sup> K)/W

Performances in accordance with EN 14511.

# Guide specifications

## Aquasnap 30RH

Nominal cooling capacity 38-210 kW  
Nominal heating capacity 38-229 kW

Reversible air-to-water heat pumps for outdoor installation, equipped with scroll compressors, low-noise fans, auto-adaptive microprocessor control and operating with HFC-407C refrigerant which has no effect on the ozone layer.

## Part 1 - General

### Quality assurance

- 30RH units comply with requirements of European directives:
  - machinery directive 98/37/EC, modified,
  - low voltage directive 73/23/EEC, modified.
  - electromagnetic compatibility directive 89/336/EEC, modified
  - and with the applicable recommendations of European standards:
  - machine safety, electrical equipment in machines, general regulations: EN 60204-1,
  - radiated electromagnetic emissions: EN 50081-1,
  - conducted electromagnetic emissions: EN 50081-2,
  - electromagnetic immunity EN 50082-2.

30RH units have been designed and tested in a facility with a quality assurance system certified ISO 9001.

30RH units have been assembled in a facility with an environment management system certified ISO 14001.

The published performances have been certified by Eurovent and verified by independent laboratories.

All units undergo a run test before shipment.

## Part 2 - Products

### Equipment

#### Compressor

- Hermetic scroll compressor with only three moving parts, 2-pole electric motor, cooled by suction gas with overload protection through an internal thermostat and/or thermal relay. Oil level sight glass and polyolester synthetic oil charge.

#### Water heat exchanger

- Stainless steel plate heat exchanger with welded copper connections; from size 30RH 090 upwards the water heat exchanger has two interlaced independent refrigerant circuits.
- Closed-cell thermal foam insulation.  
Anti-freeze protection during operation by flow switch (standard on all versions) and during shutdown down to -20°C by electric resistance heater.

#### Air heat exchanger/fan

- One (30RH 040-080) or two (30RH 090-240) vertical coils with slotted aluminium fins expanded into grooved copper tubes. Coil protection grille made of steel wire, coated in polyethylene. Protection against ice build-up by electric resistance heater on the coil support.
- Low-noise axial Carrier Flying Bird fan with 11 blades and a rotating shroud, made of a composite material. Three-phase, two-speed motor (11.5/5.8 r/s or 15.6/7.8 r/s), insulation class F, protection category IP 55, overload protection by thermal relay. Vertical air flow with protection grille made of steel wire, coated in polyethylene.

#### Refrigerant circuit

- Each circuit includes: a four-way cycle reversing valve, liquid line valve, moisture sight glass, two-way expansion device, receiver/heat exchanger, protecting the compressor against refrigerant migration, removable suction line screen filter, high-pressure safety valve, pressure and temperature sensors, manually reset high pressure switch, and a refrigerant charge of HFC-407C. All components of the refrigerant circuit are welded for total and lasting leak-tightness.

#### Control and power circuit control box

- The control box is accessible via a hinged door. It includes a main disconnect switch, fuses and circuit breakers, compressor, fan and water pump contactors, thermal relays, low-voltage control circuit transformer (24 V control circuit) and the Pro-Dialog control system.

The whole unit is supplied by a single power connection point (three-phase supply without neutral).

#### Chassis/cabinet

- Chassis and cabinet made of galvanised sheet steel. Painted in oven-baked polyester powder paint in light grey colour (RAL 7035). Removable panels with 1/4 turn locks.

#### Hydronic module

- Hydronic module, integrated into the heat pump, including: removable screen filter, expansion tank, single monocell centrifugal water pump (dual water pump optional) - three-phase motor with internal thermal protection, water flow switch, safety valve (set to 3 bar for 30RH 040-160 and to 4 bar for 30RH 200-240 units), flow control valve, pressure gauge and purges. Internal piping made of galvanised steel. Customer-side Victaulic connections with welding or screw connection sleeves. Protection against ice build-up down to -20°C by thermal insulation and water pump cycling.

**Note: Units without hydronic module (option): internal water piping protected against frost down to -10°C by electric resistance heater.**

## **Carrier Pro-Dialog Plus control system**

Pro-Dialog Plus ensures the following functions:

### **Control**

- Entering or leaving water temperature control by PID loop with compressor run time equalising. The system permanently adjusts the system inertia and ensures complete prevention of excessive compressor cycling. The heat pump can safely operate with a low system water volume which often makes the use of a buffer tank unnecessary (see minimum water volume in this document).
- Head pressure control by auto-adaptive algorithm (fan speed).
- Water pump control (optional dual pump with automatic change-over).
- Defrost cycle control with auto-adaptation of the parameters.
- Control at the second set point (example: unoccupied room). Set point reset as a function of the air temperature or the difference between entering/leaving water temperature.
- Automatic change-over of heating/cooling, as a function of the outdoor temperature with adjustable dead band. Optional control module with a relay for the control of supplementary electric resistance heaters. Four stages maximum, with start-up of the last stage in case of a heat pump shutdown as a result of a fault condition.

### **Safety**

- The system checks the evolution of the parameters: temperatures, pressures ... and responds to maintain the compressor within the operating range. If despite this one parameter exceeds its limit, an alert message is generated or the unit is shut down. The following faults cause the refrigerant circuit or the unit to be shut down:
  - Low suction pressure
  - High discharge pressure
  - Low suction temperature
  - Low water entering temperature in heating mode
  - Compressor, water pump overload
  - Reverse compressor rotation
  - Temperature sensor and pressure transducer fault
  - Board and loss of communication fault
  - Customer safety device tripping
  - Heat exchanger anti-freeze protection
  - More than 50 alert or fault codes to facilitate fault detection

### **Operator interface**

- Includes status or fault LEDs, two numerical displays, a refrigerant system synoptic diagram and a command keyboard.
- Immediate display of parameters: entering/leaving water and ambient air temperatures, compressor suction/discharge pressures and temperatures, set point, operating temperatures and number of compressor start-ups.
- Diagnosis and complete parameter set by selection of one of the following menus: information, temperatures, pressures, set points, input values, test, configuration, alarms, alarm history and operating log.

### **Remote management of the heat pump**

- Volt-free contact inputs permit:
  - Start/stop control
  - Selection of cooling or heating mode
  - Integration of a customer safety device
  - Operation at the second set point\* (example room unoccupied)
  - Maximum demand limit\* (three limit levels from size 30RH 090 upwards)
- \* One or the other for 30RH 040-080
- Outputs are available for:
  - Start-up of a boiler relay (shutdown of the heat pump below a minimum outdoor temperature)
  - Signalling of a fault condition for each circuit.
- The internal clock permits programming of the following operations:
  - heat pump start/stop
  - control at the second set point (e.g. unoccupied room)
  - fan at low speed to reduce the noise level (e.g. during the night)
- Master/slave control of two heat pumps operating in parallel with operating time equalisation.
- RS 485 serial port for remote heat pump control via communications bus.